



► Series 3210 Overlaminates

Premium Cast Overlaminates Pressure-Sensitive Film

Series 3210 overlaminates are constructed of a 35 microns gloss cast vinyl film with clear, permanent pressure-sensitive adhesive. Designed to protect printed images and prolong the life of the printed images. Series 3210 provides the same protection as our standard overlaminates while having excellent conformability during installation with a lighter weight film. The gloss finish provides an extra pop to printed graphics. Series 3210 is rated for outdoor durability up to 7 years. This product is not designed to be used as an optically clear window film.

APPLICATIONS & FEATURES

- Protective overlaminates for SLX™ Cast Wrap, DPF 6100XLP, DPF 6000XRP, DPF 6000RP White, DPF 6000RP Clear, DPF 6500, DPF 6700, IllumiNITE Wrap™, DPF 2400, DPF 4600LX, DPF 4500GT/MT, DPF 8000™ Ultra Tack, DPF 8200 High Tack, DPF 9000, DPF 4000, DPF 4300
- Fleet graphics, vehicle applications, long-term signage, kiosks and POP displays
- UV inhibitors to protect and extend the life of your printed graphic
- Arlon overlaminates film is designed to be laminated cold without any heat

PERFORMANCE & PHYSICAL DATA

PROPERTY	TEST METHODS	TYPICAL VALUE
SURFACE FINISH	Gloss Meter 60° Reflection	80 to 90 Gloss Units
THICKNESS	Micrometer, Federal Bench Type	35 microns
TENSILE STRENGTH	Tensile Tester with 2-in 51 mm jaw separation; crosshead speed of 5.1 mm/s, web direction	≥ 1.2 kg/cm
ELONGATION	Instron Tensile Tester as above	≥ 200%
SHELF LIFE (IN BOX)	Ideal Storage Temperature 21°C and 50% relative humidity	2 years from factory shipment
APPLICATION TEMPERATURE RANGE	On clean, dry substrate	
	Flat:	4.4°C to 38°C
	Corrugated with rivets & channels:	15°C to 38°C
SERVICE TEMPERATURE RANGE	On clean, dry substrate	-40°C to 79°C
DIMENSIONAL STABILITY	Shrinkage After 70°C, 48 hours	0.25 mm
PEEL ADHESION	PSTC-1, 15 min, 21°C	0.535 kg/cm
LINER RELEASE	TLMI Release at 90°, 760 cm/min	7.28 g/cm

Standard Terms & Conditions Apply

OPTIMUM PERFORMANCE

Actual weathering durability depends on surface preparation, surface maintenance and exposure conditions. Successful weather resistance is characterized by the retention of legibility. Series 3210 will resist weathering best when applied to vertical or upper outboard angles. Horizontal angles, such as hood and auto roof surfaces, will deteriorate more quickly than vertical. This is due to increased exposure to sun and moisture, as well as continued high deposition of dirt and atmospheric contaminants. Arlon does not recommend its film for horizontal or close horizontal applications. For best practice on laminating to UV inks, see [Tlp 55: What is Silvering?](#)

TERMS & CONDITIONS

The following is made in lieu of all warranties expressed or implied:

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